RISO, INC. **PARTS CHANGE INFORMATION**

PART: TRANSFER SHAFT; SUCTION **ISSUE #: 052**

JAPAN:RAT-021

NEW PART NUMBER: 017-13278 NEW DESCRIPTION: TRANSFER SHAFT; SUCTION OLD PART NUMBER: 017-13208 (A), 017-13209 (B) OLD DESCRIPTION:	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [N]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [ ] Easier Operation [X] Other	SERIAL #: RC6300 - 95451834 OTHER MODELS - N/A	RC SERIES RA SERIES

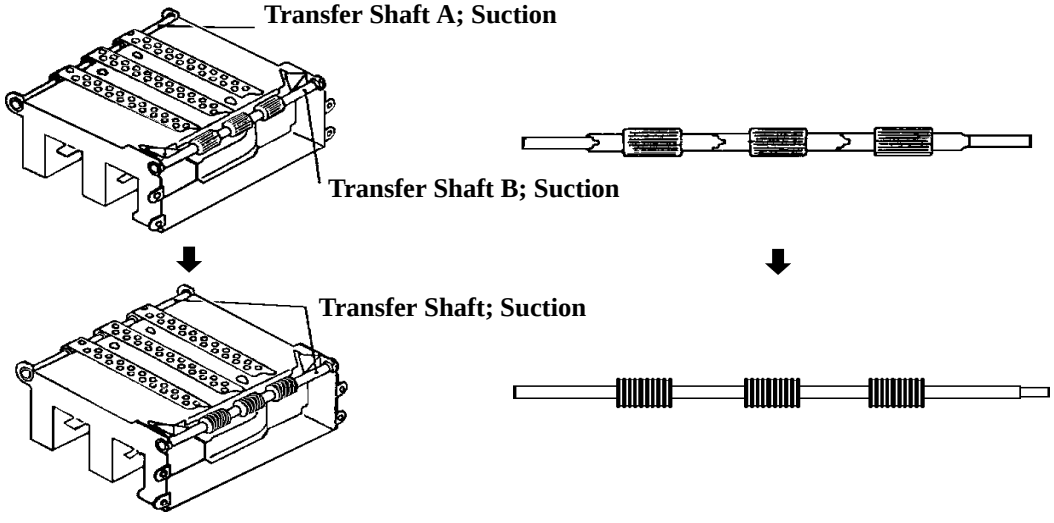
THE TRANSFER SHAFTS OF THE SUCTION UNIT HAVE BEEN MODIFIED TO REDUCE ROTATION NOISE ASSOCIATED WITH FRICTION BETWEEN THE TRANSFER BELTS AND TRANSFER SHAFTS DURING MACHINE OPERATION.

THE CURRENT SHAPE OF THE PLASTIC ROLLER SEGMENTS GO AGAINST THE GRAIN OF THE TRANSFER BELTS.

WITH THE NEW STYLE ASSEMBLY INSTALLED, THE SEGMENTS TRAVEL WITH THE GRAIN, REDUCING THE OVERALL NOISE IN THE EJECTION AREA DURING OPERATION.

THE SHAFTS ARE NOW BOTH THE SAME AND THERE IS NO NEED TO ORDER TWO SEPERATE LINE ITEMS.

THIS IS AN ARBITRARY MODIFICATION AND SHOULD BE COMPLETED AT THE DISCRETION OF THE DEALER.



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